IN THE CLAIM

Please amend claim 1 as the following. The claim 2 is remained in the original state. The amendment of claim 1 is based on the original claim 1 and the Figs. 4 and 5. Thereby, it is assured that the new claims are based on the original claim and specification and thus no new matter is added. The relation of the new claims with respect to the original claims are shown in the following REMARK, Examiners can read the claims more easily from the REMARK.

LIST OF CLAIMS:

Claim 1. (Currently Amended) An integrally formed gear set with a plurality of gears comprising a first gear, a second gear and a third gear; each of the first gear, second gear and third gear being formed with a plurality of teeth and a plurality of recess portions; a diameter of the second gear being smaller than that of the first gear and the diameter of the third gear being smaller than that of the second gear; the teeth and recess portions being alternatively arranged; each gear surface of the second gear and third gear being vertically extended with protruding rings; an outer side of each ~~the~~ protruding ring having a plurality of protruding sheets which are vertical to a plurality of one of surfaces of the first gear and the second gear; a concave portion is formed between two adjacent protruding sheets ~~being formed by a plurality of connecting sheets and a plurality of concave portions~~; each protruding ~~connecting~~ sheet being vertically extended from a respective recess portion; the concave portion being between two adjacent recess portions; the third gear having an assembling hole at a center thereof for assembling with a rod; and

wherein the first, second and third gears are formed integrally.

~~wherein the first, second and third gears and are formed by a sheet,~~

~~initially, the sheet is plane and then is formed as a stepped structure containing three layers which are then formed the first gear, second gear and third gears; the rings between two gears are stripped with a plurality of teeth which are bent to be at the same plane of the second and third gears; the portions of the rings un-stripped are remained as the concave portions.~~

Claim 2. (Original) The integrally formed gear set with a plurality of gears as claimed in claim 1, wherein other gear is further protruded from the gear set so that the number of gear is more than three.